



NOTE
ALL HOLES IN WEB, TOP TIER 1/2" FOR 3/4" RIVETS EXCEPT AS NOTED

FLANGE PUNCHING
NOT SYMMETRICAL
ABOUT E
GAUGE LINE IN FLANGE 1 1/2"
ALL HOLES 1/2" FOR 3/4" BOLTS
WITH BEVEL WASHERS

NOTE
ALL HOLES IN WEB, TIER #2 1/2" FOR 3/4" BOLTS EXCEPT AS NOTED

NOTE:-
FOR TIERS NO. 3-4-5 SEE DRWG. NO. 3556-17
"SECTIONS & DETAILS"

